## Machines

## Channel Bender RT

$\rightarrow$ Flat Strips up to 127 mm
$\rightarrow$ All Domino Sign profiles
$\rightarrow 2$ separate cutting tools: 3 stainless steel knives + 4 discs
$\rightarrow$ Quiet and efficient even on the most demanding materials


Profiles
Stainless steel knives
4 Discs


Height max


|  | Energy | Electrical power | $220 \mathrm{Vac}, 15$ A mono |
| :---: | :---: | :---: | :---: |
|  |  | Air ressure | 1 Pa |
|  |  | Hydraulic pump | - |
|  | Dimension (Lxhxx) mm | System | $2180 \times 1650 \times 900$ |
|  |  | Coils table | $760 \times 1450 \times 760$ |
|  | Weight | Net weight | 500 kg |
|  |  | Shipping weight | 720 kg |
|  | Cutting tool | Cutting in V shape( (adjustable deepth)) | $50^{\circ}, 80^{\circ}, 100^{\circ}, 120^{\circ}$ |
|  | Bending | Maximum angle | $120^{\circ}$ |
|  |  | Miminum radius of rolling | 5 mm |
|  |  | For an acurate angle, minimum distance: | 6 mm between the beginning of the stripe and angle |
|  |  |  | 6 mm between the angle and the end of the stripe |
|  | Air pressure | Maximum pressure | $0,7 \mathrm{mPa}$ |
|  |  | Operating range (typical) | 0,4-0,6 mPa |
|  | Environmental specificities | Temperature | $10^{\circ}-35^{\circ}$ |
|  |  | Humidity | 10\% - 80\% |
|  | Programming | Pc |  |
|  |  | dimension (min/max) | 25.4/127 |
|  |  | External diameter (mm) | 660 |
|  | Thickness in mm | Aluminium | 0,66/1,6 |
|  |  | Raw \& Pre-painted |  |
|  |  | Bronze, copper, brass |  |
|  |  | Electrogalvanised / Ezn | 0,66/1 |
|  |  | Sheet metal |  |
|  |  | Stainless steel | 0,8 |
|  |  | Letterbox Profile | 60, 100 |
|  |  | Letterform Profile | 37, 60, 100 |
|  |  | Profile Bar | $35,60,80$ |

